



Securing the innovation through voluntary certification

Case : Batteries for electric vehicles

Sebastien LIMOUSIN – Development Director – INERIS



Absence of regulations for new technologies

Absence of detailed regulations for new technologies (hydrogen, nanomaterials, batteries for EV, biogaz, CCS, shales gaz,...)

A need of demonstrators to validate concepts

⇒ How to assess the security of demonstrators in the absence of regulations ?

⇒ How to share the knowledge about risks due to new technologies ?

⇒ How to have an independent assessment of risks ?



Voluntary certification

Aim of voluntary certification :

- To have an independent and external assessment of risks according to clear guidelines

Voluntary certification can rely on :

- standards (for instance INERIS voluntary certification on functional safety rely on IEC standards....)
- Guidelines written by the certification body



Voluntary certification

INERIS guidelines are set up by a committee gathering all stakeholders:

- Manufacturers
- Users
- Administration
- Experts
- NGO : consumer organizations,...

Guidelines can be a set of tests, a training scheme, a method to evaluate the performance of a security system,...



Standardization

Standardization and voluntary certification are closely linked :

- Knowledge developed in voluntary certification is a relevant input in standardization committee
- Voluntary certification can rely on standards

CEN's STAIR initiative : *An Integrated Approach for Standardization, Innovation and Research* :

- standardization does not come as an afterthought
- standardization is built into a project proposal right at the start.



To sum up :

Controlling risks due to new technologies :



Case of batteries for Electric Vehicle (EV and PHEV)

Current situation :

- No international standards for testing batteries for Electric Vehicle
- Discussions on test procedures for vehicle homologation still on going
- Each car manufacturer has its own test requirements

INERIS's response :

- INERIS initiated the development of guidance for a safer innovation regarding batteries for EVs and PHEVs
- The **ELLICERT Certification Scheme** has been elaborated by a group of stakeholders led by INERIS. It is a voluntary type certification concerning Lithium based cells and packs for EVs and PHEVs
- The ELLICERT Certification Scheme was formally approved by the Certification Committee on October 2010

ELLICERT Certification Scheme





ELLICERT Certification Scheme

The ELLICERT Certification Committee

- Proposes any modifications to the certification scheme,
- Approves the certification scheme,
- Ensures INERIS' expertise in the fields covered by this certification scheme,
- Handles complaints from applicants who disagree with INERIS as regards the decisions reached.



ELLICERT Certification Scheme

The ELLICERT Certification Committee

- College **Manufacturer** (of cells or packs)
- College **Users** (of cells or packs)
 - Automotive manufacturers (and other types of vehicles)
 - OEMs
 - Fleet Managers ...
- College **Administration**
 - French Ministry of Industry
 - French Ministry of Environment
- College **Experts**
 - Technical Union for the Automobile, Motorcycle and Cycle Industries
 - EDF, Non Governmental Organisations ...
- College **Certification Body** (INERIS)



ELLICERT Certification Scheme

Cells and packs sampling - Functional safety assessment

- For cells
 - 33 pieces to be tested
 - No specific SOC required, but may be adjusted prior testing
 - No specific ageing required

- For packs
 - Preliminary testing on cells may be required
 - BMS safety integrity level will condition the testing configuration
 - *reliable independent assessment according to IEC 61508 or ISO 26262 is required*
 - Number of samples to be tested depends of BMS safety integrity level



Mechanical Abuse Tests

Crush test

Penetration test

Immersion test

Drop test

Vibration test

Shock (Jolt) test

Low pressure test



Electrical Abuse Tests

Forced Charge test

Forced Discharge test

External Short-Circuit test



Thermal Abuse Tests



Thermal Cycling test

The diagram shows a light purple rounded rectangle containing the text 'Thermal Cycling test', which is centered within a larger, light purple rectangular base.



Thermal Stability test

The diagram shows a light purple rounded rectangle containing the text 'Thermal Stability test', which is centered within a larger, light purple rectangular base.



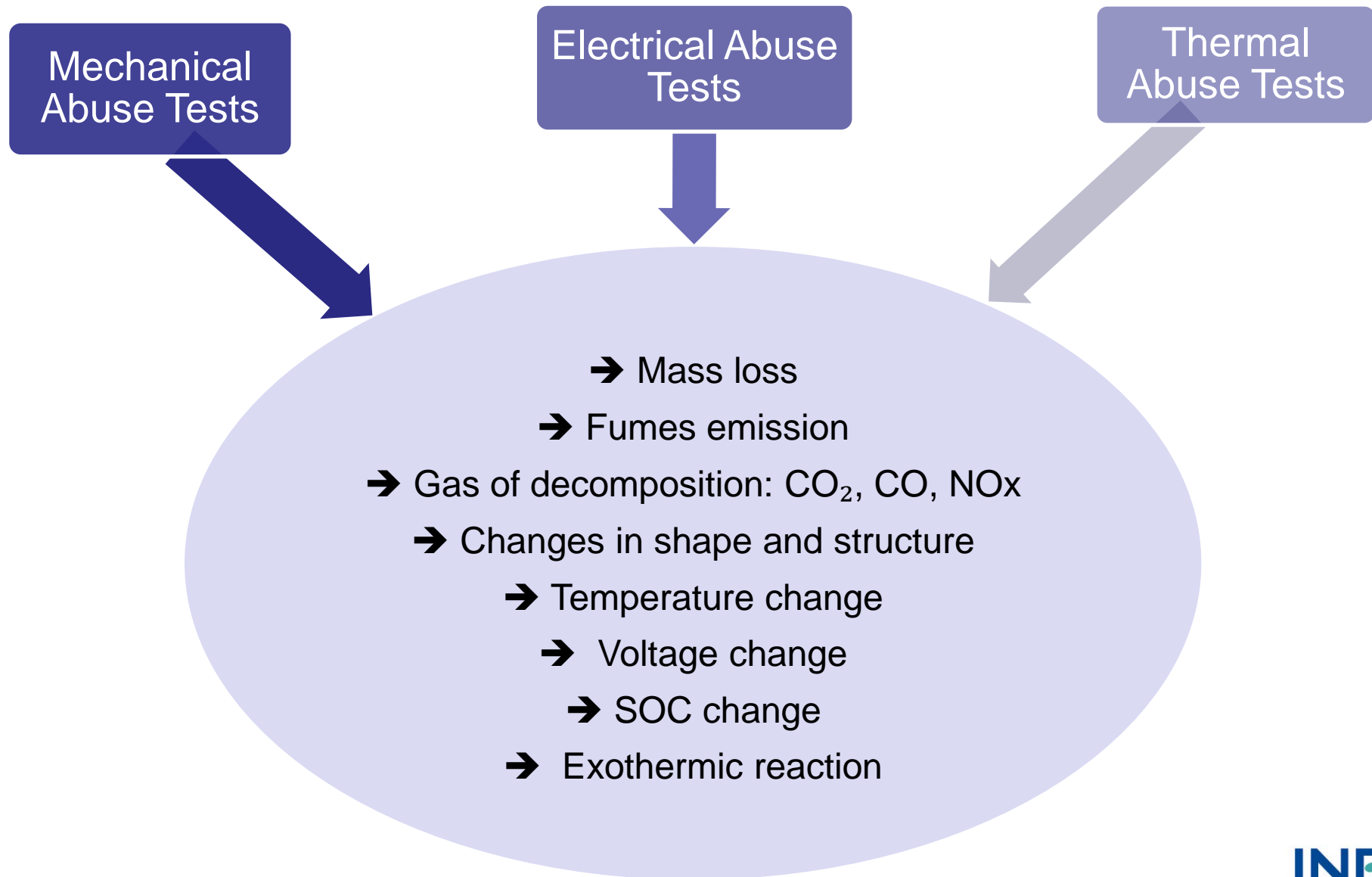
External Fire test

The diagram shows a light purple rounded rectangle containing the text 'External Fire test', which is centered within a larger, light purple rectangular base.

Main sources and References for the tests

- SAE Standard SAEJ2464 Nov 2009
EV and HEV Rechargeable Energy Storage System (RESS) Safety Abuse Testing
- Manual of Tests and Criteria (transport of dangerous goods)
Document ONU ST/SG/AC. 10/11/REV.5 (2009)
- United States Advanced Battery Consortium Electrochemical Storage System:
Abuse Test Procedure Manual. USABC/SNL CRADA N° SC961447 and other
USABC documents
- European Standard EN 62281:2004
Safety of primary and secondary lithium cells and batteries during transport
- International Standard IEC 61982
Secondary batteries for the propulsion of electric road vehicles
- ISO/CD 12405
Electrically propelled road vehicles - Test specification for lithium-ion traction battery
systems

Parameters monitored for the assessment



Effects encoding

Test results are classified according to the following levels

Level	Description	Classification criteria
0	No effect	No effect, no loss of function.
1	Passive protection enabled	No danger, no damage, reversible function loss. Replacing or refurbishing the protection mechanism is enough to return to normal operation.
2	Defects, irreversible damage	No danger, but damage and an irreversible function loss. Replacement or repairs are required.
3	Minor leak / Gas release	Slight leaks, without fire or flame or explosion. Weight loss < 50% of electrolyte weight.
4	Major leak / Gas release	Major leaks, without fire or flame or explosion. Weight loss \geq 50% of electrolyte weight.
5	Bursting	Bursting without violent projections or explosion.
6	Fire presence	Continuing inflammation and combustion.
7	Explosion	Complete object breakdown, violent projections.

Safety Classes

Three global safety classes are defined A, B et C

- For each class levels of acceptable effects are defined,
- Class A is the best class: levels of acceptable effects are the lowest
 - Example for forced charge test and crush test

	Acceptable level for cells and packs of class A	Acceptable level for cells and packs of class B	Acceptable level for cells and packs of class C
Forced Charge	2	2	3
Crush	2	3	4

ELLICERT Certification Scheme

